



## **Material - ASTM B 472 N08031**

## Standard Specification for Nickel Alloy Billets and Bars for Reforging

**Group - Non-Ferrous Nickel Alloys** 

Sub Group - ASTM B 472 N08031 Nickel Alloy Billets and Bars for Reforging

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Billet and Bar

Chemical Composition			Heat Treatment	
Carbon	C %	0.015 max.		
Silicon	Si %	0.300 max.		
Manganese	Mn %	2.000 max.	As-Cast or Annealing or Age Hardning	
Chromium	Cr %	26.000 - 28.000		
Sulphur	S %	0.010 max.		
Molybdenum	Mo %	3.000 - 7.000		
Phosphorus	P %	0.020 max.		
Nitrogen	N %	0.150 - 0.250		_
Copper	Cu %	1.000 - 1.400	Mechanical Properties	
Nickel	Ni %	30.000 - 32.000	Tensile Strength in Mpa	648 min.
Iron	Fe %	Balance	Yield Strength in Mpa	276 min.
-	-	-	Elongation in %	40 min.
-	-	-	Reduction of Area in %	-
-	-		Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table				
Material	Standard	Country	Country Grade Belong to the Industry	
B 564 N08031	ASTM	USA	Forging	
B 649 N08031	ASTM	USA	Bar and Wire	
B 462 N08031	ASTM	USA	Pipe Flanges, Forged Fittings and Valve	
B 619 N08031	ASTM	USA	Pipe	
B 622 N08031	ASTM	USA	Pipe and Tube	
B 626 N08031	ASTM	USA	Tube	
SB-564 N08031	ASME	USA	Forging	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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